



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
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D3201-3
Job Sheet 182259



Part No: D3201-3

Job Qty: 4 ea

Part Name: Angle



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 8/21/18

Job Tracking No:

Due Date: 9/7/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV B IPP Rev: A Removed from 9 Digit 06-01-25 JLM IPP Rev: B Now on Waterjet 06-08-14 JLM IPP Rev C added scribing NCR262 07.11.29 EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea	9/7/18	9/7/18	0.00	0.00	Start Up Waterjet		SC 1808123
100	Waterjet	4 pcs	9/7/18	9/7/18	0.00	0.06	Waterjet1		SC 1808123
120	QC	4 pcs	9/7/18	9/7/18	0.00	0.00	QC8		AUG 24 2018 38
140	Brake NC	4 pcs	9/7/18	9/7/18	0.05	0.09	Brake NC 1		SEP 10 2018 68
150	QC	4 pcs	9/7/18	9/7/18	0.00	0.00	QC5		SEP 10 2018 68
160	HandFinish	4 pcs	9/7/18	9/7/18	0.00	0.10	HandFinish1		SEP 12 2018 68
170	QC	4 pcs	9/7/18	9/7/18	0.00	0.00	QC7-2		SEP 12 2018 68
180	Packaging	4 pcs	9/7/18	9/7/18	0.00	0.00	Packaging3-1		SEP 13 2018 9-89
190	QC21-SA	4 Ea	9/7/18	9/7/18	0.00	0.00	QC21		SEP 14 2018

Part Op 100 - 1-Cut as per Dwg D3201 (CHECK GRAIN DIRECTION BEFORE CUTTING) (CHECK GRAIN DIRECTION DESCRIPTIONS: BEFORE PASSING IN DEBBURING MACHINE)
140 - 1-Bend as per Dwg D3201

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M2024T3S.050	2024-T3 .050 Sheet	.1800 sf (.045 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M2024T3S.050	0	64	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Doubler	3.760inches ± 0.030	3.790 3.730	3,758	
2	Doubler	3.460inches ± 0.030	3.490 3.430	3,453	
3	Doubler	1.680inches ± 0.030	1.710 1.650	1,684	
4	Doubler	0.050inches ± 0.010	0.060 0.040	0,050	

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐	AGAINST DEPARTMENT/PROCESS <table style="width:100%;"> <tr> <td>Cross tube ☐</td> <td>Water Jet ☐</td> <td>Engineering ☐</td> </tr> <tr> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>	Cross tube ☐	Water Jet ☐	Engineering ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Composite ☐	Supplier ☐																																																																																															
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